



Tire Policy

ARIDGESTONE

Tires



ZRIDGESTONE

M853 11R22.5 **STEER**



bandag

TR4.1 11R22.5 TRAILER (FRAC TANK)



bandag

B799 11R22.5 **DRIVE (WINCH TRUCK)**



bandag

11R22.5 **DRIVE (WINCH TRUCK)**

Tire Specifications

Matching Instructions

- All tires replaced on road should be removed and mated on axles with others of similar tread depth.
- Never match a standard tire size with a low profile tire, or differing rim sizes.
- Match casing brands when possible.

Inflation Instructions

- Air pressure should be checked at cold temperatures. Never reduce air in a hot
- All tires should have air pressure checks on a regular basis by a calibrated air gage.
- Valve stems should be changed with all replacement tires.
- Flow-Thru valve caps installed at time of inflation.
- Inflation pressure for duals must have no more than a 5 PSI difference. Anything greater than 5 PSI can cause less than optimal performance.

- Follow all applicable OSHA and RMA safety procedures.
- Proper mounting procedures must be followed or sudden tire failure, personal injury and death may result.
- Tire mounting must be done only by personnel trained, supervised and equipped according to OSHA regulations and RMA recommendations.
- Use only double seal flow through valve caps.
- Match-mount, following Bridgestone poster procedures.
- On dual assemblies, regardless of tire dots, install tires on axles with valve stems approximately 180 degrees apart.
- A torque wrench will be used when installing tires follow manufacturers spec for ft/lbs.
- Required torque will be 475 PSI PSI ft/lbs.
- Always use personal protective equipment (PPE) including Eye Safety Protection, Gloves, Back Supporters etc. Safe work practices must always be followed. Refer to the TMC Recommended Maintenance Practices Manual for additional information.
- Mount wheel with best appearance to outside of dual assembly.
- On stud pilot wheels, ensure ball-seats and flange surfaces of nuts are clean, dry and free of all oil or other lubricants.
- On hub-piloted systems only, lubricate studs with 2-3 drops of SAE 30 motor oil, and apply 2-3 drops of SAE 30 motor oil between the hardened flange and nut body, making sure the nut turns freely on the washer.
- Torque hub-piloted flange nuts to 475 ft/lbs.
- Torque ball seat cap nuts to 475 ft/lbs if studs lubricated and {input number} ft/lbs if studs dry.

Retread

Casing Instructions - General

- All casings should be inspected by a Bandag or Dealer representative.
- Duals must be matched by casing brand, size and inflation.
- Difference in diameter between duals and between axles should not exceed 4/32
- Shearography inspection required for all casings with the Bandag 7450 Insight.





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**RIDGESTONE

Casing Instructions - General

- Steer Tires Will Be New Originals *Only*.
 All casings should be inspected by Bandag 7450 Insight.
- Ozone/weather checking must be acceptable as defined by supplied ozone template.
- If these requirements are not met, return to scrap inventory for review.

Casing Brand Accepted

Bridgestone | Firestone | Continental | General | Goodyear

Casing Management

- Drop Yard requirements: When a casing is picked up for Services or disposal, the Service Provider shall provide a written work order to Customer identifying the casing and tracking the location and custody of that casing. All casings returned to Customer after Services will be the same casing originally picked up and not a replacement casing, unless otherwise mutually agreed by the parties.
- Disposal of any casings by a Service Provider will be done properly and in accordance with all applicable laws, rules and regulations. The work order or other writing or report provided by the Service Provider or Bandag shall be adequate to substantiate compliance with all of such requirements.
- Scrap tires must be reviewed or approved by local Fleet Manager before disposal.

Repairs

Repair Instruction

- Patches/repairs must not touch or overlap.
- Dealers DOT must be branded above tire manufacturings DOT
- Repair costs at any one time must not exceed value of casing.
- All sidewall repairs should have blue triangle marking.

Team Information

Fleet Team



• Team Name: Gravity

• Contact Name: Steve Wiseman Ronnie Woodard • Contact Phone 1: 325 575 0640 432 634 3366

Contact Phone 2:

• Contact Email: steve.wiseman@gvty.com ronnie.woodard@gvty.com

Dealer Team



• Team Name: SOUTHERN TIRE MART

• Contact Name: Jim Hill

• Contact Phone 1: 918 279 3659

Contact Phone 2:

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