

# EXHAUST EMISSION DATA SHEET

## MQ POWER GENERATOR SET

Model: DCA180SSCU



The engine used in this generator set is certified to comply with United States EPA Tier 4i and CARB Mobile Off-Highway emission regulations.

### ENGINE DATA

<b>Manufacturer:</b> CUMMINS	<b>Bore:</b> 4.21 in. (107 mm)
<b>Model:</b> QSB7-G6	<b>Stroke:</b> 4.88 in. (124 mm)
<b>Type:</b> 4-Cycle, In-Line, 6-cylinder, Diesel	<b>Displacement:</b> 408 cid (6.7 liters)
<b>Aspiration:</b> Turbocharger, Charge Air Cool ECM, EGR, DOC, PTO	<b>Compression Ratio:</b> 17.3:1

### PERFORMANCE DATA

SAE Gross HP @ 1800 RPM (60 Hz)	314
Rated Load Fuel Consumption (gal/Hr)	10.3
Rated Load Exhaust Gas Flow (cfm)	996
Rated Load Exhaust Gas Temperature (°F)	948

United States EPA - Mobile Off-Highway Tier 4i Limits - 174.3 ≤ ~ < 750.9 BHP

Criteria Pollutant	Emission Requirements	Certified Engine Emissions
NOx (Oxides of Nitrogen as NO2)	1.49 gr/bhp-hr	1.04 gr/bhp-hr
HC (Total Unburned Hydrocarbons)	0.141 gr/bhp-hr	0.007 gr/bhp-hr
NOx + HC (Combined)	N/A gr/bhp-hr	N/A gr/bhp-hr
CO (Carbon Monoxide)	2.6 gr/bhp-hr	0.0 gr/bhp-hr
PM (Particulate Matter)	0.0149 gr/bhp-hr	0.002 gr/bhp-hr

<b>EPA Engine Family:</b>	DCEXL06.7AAF
<b>EPA Certificate of Conformance:</b>	DCEXL06.7AAF-019
<b>ARB Executive Order:</b>	U-R-002-0588
<b>Effective Date:</b>	Model Year 2013

*Note: Engine operation with excessive air intake or exhaust restriction beyond factory published maximum limits, or with improper service maintenance, may result in higher emission levels.*

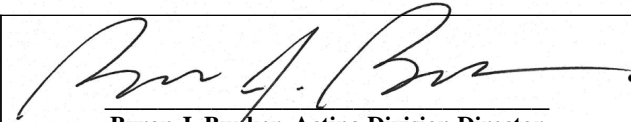


UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
2013 MODEL YEAR  
CERTIFICATE OF CONFORMITY  
WITH THE CLEAN AIR ACT OF 1990

OFFICE OF TRANSPORTATION  
AND AIR QUALITY  
ANN ARBOR, MICHIGAN 48105

**Certificate Issued To:** Cummins Inc.  
(U.S. Manufacturer or Importer)  
**Certificate Number:** DCEXL06.7AAF-019

**Effective Date:**  
05/01/2012  
**Expiration Date:**  
12/31/2013

  
Byron J. Bunker, Acting Division Director  
Compliance Division

**Issue Date:**  
05/01/2012  
**Revision Date:**  
N/A

**Model Year:** 2013  
**Manufacturer Type:** Original Engine Manufacturer  
**Engine Family:** DCEXL06.7AAF

**Mobile/Stationary Indicator:** Both  
**Emissions Power Category:** 130<kW<=560  
**Fuel Type:** Diesel  
**After Treatment Devices:** Diesel Oxidation Catalyst, PTOX-DPF-Active  
**Non-after Treatment Devices:** Electronic/Electric EGR - Cooled, Electronic Control

Pursuant to Section 111 and Section 213 of the Clean Air Act (42 U.S.C. sections 7411 and 7547) and 40 CFR Parts 60 and 1039, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation required by 40 CFR Parts 60 and 1039 and produced in the stated model year.

This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Parts 60 and 1039 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Parts 60 and 1039.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Parts 60 and 1039. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Parts 60 and 1039.

This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.



Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

**IT IS ORDERED AND RESOLVED:** That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2013	DCEXL06.7AAF	6.7	Diesel	8000
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION	
Electronic Direct Injection, Turbocharger, Charge Air Cooler, Electronic Control Module, Exhaust Gas Recirculation, Diesel Oxidation Catalyst, and Periodic Trap Oxidizer			Generator Set	

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER CLASS	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)					OPACITY (%)		
			HC	NOx	NMHC+NOx	CO	PM	ACCEL	LUG	PEAK
130 ≤ kW < 560	Interim Tier 4 /ALT NOx	STD	0.19	2.0	N/A	3.5	0.02	N/A	N/A	N/A
		CERT	0.01	1.4	--	0.01	0.003	--	--	--

**BE IT FURTHER RESOLVED:** That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

**This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.**

Executed at El Monte, California on this 2 day of August 2012.

Annette Hebert, Chief  
Mobile Source Operations Division

U-12-002-0588

Attachment pg 111 7/26/2012

Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
EXL06.7AAF	3277:FR92976	QSB7-G	340@1800	199	114.2	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC
EXL06.7AAF	3277:FR92857	QSB7-G	314@1800	191	109.6	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC
EXL06.7AAF	3277:FR92857	QSB7-G	274@1500	195	95.1	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC
EXL06.7AAF	3277:FR93508	QSB7-G	256@1800	144	87.3	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC
EXL06.7AAF	3277:FR93508	QSB7-G	222@1500	155	78.4	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC
EXL06.7AAF	3094:FR93515	QSB7	250@2000	126	84.8	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC
EXL06.7AAF	3094:FR93516	QSB7	220@2000	111	75.1	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC
EXL06.7AAF	3094:FR93517	QSB7	190@2000	99	66.7	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC
EXL06.7AAF	3095:FR93786	QSB7	300@2000	153	103	N/A	N/A	N/A	DDI,ECM,TC,CAC,EGR, PTOX,OC