



SVS-01-13  
1/16/2013

**Service &  
Parts  
Bulletin**

**TO: ALL ISUZU POWERTRAIN DISTRIBUTORS & DEALERS: SERVICE, WARRANTY & PARTS PERSONNEL**

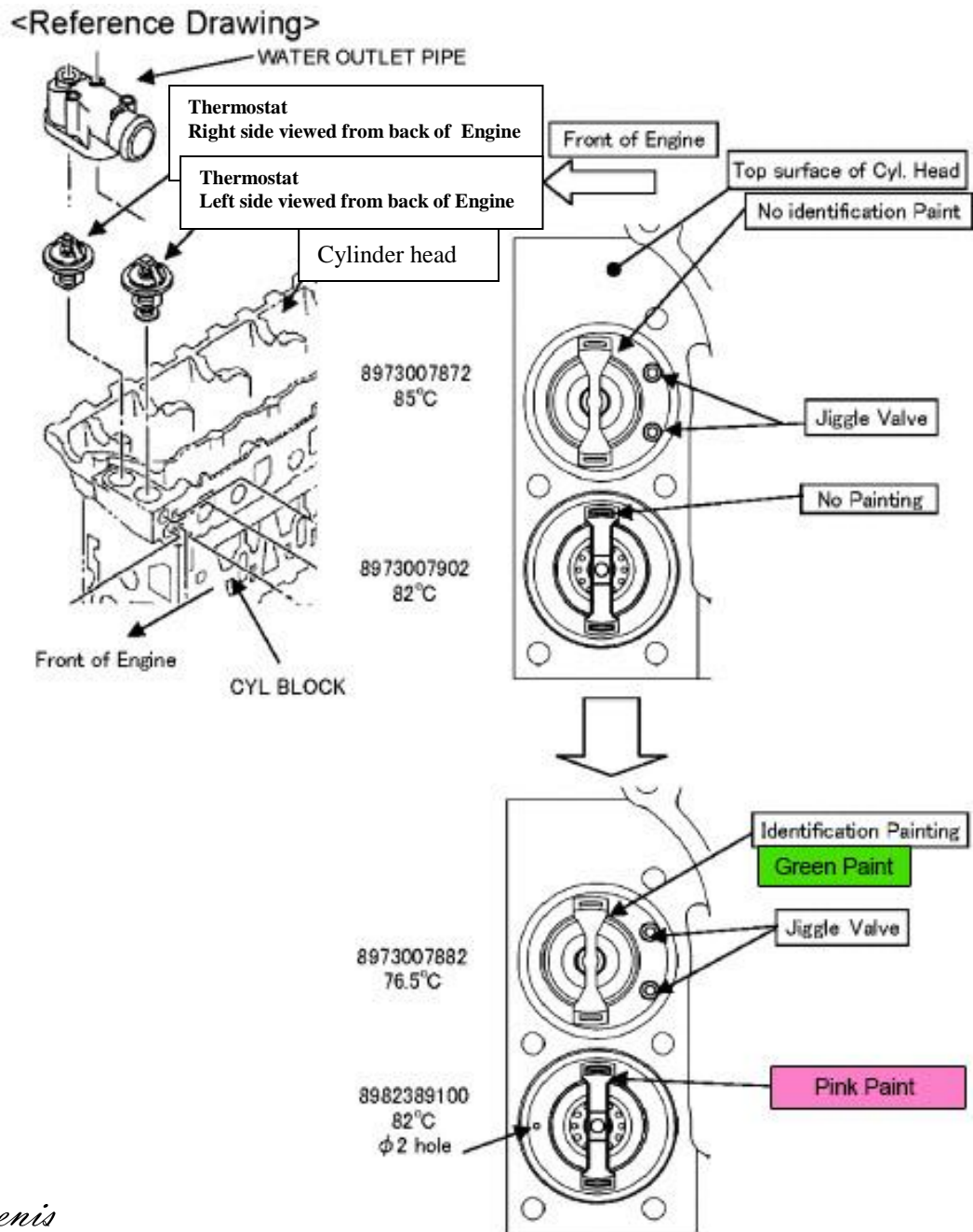
**SUBJECT: ALL 4HK1X ENGINE THERMOSTAT PARTS CHANGE AND INSTALLATION PROCEDURE**

Isuzu Motors America, LLC PowerTrain Division (ISZAPT) has implemented a thermostat change on the 4HK1X engines due to parts commonization and improvement of air venting. Opening valve temperatures will be changed and a water drain hole has been added. This bulletin covers the procedure to identify and properly install the updated thermostats. Please refer to the attached pictures noting the green and pink paint dots on the new thermostats and the proper placement of these thermostats in the engine. This thermostat parts change will be implemented in production engines February 2013.

**Parts Interchange Information**

Affected Parts	Current Parts	Q'ty	New Parts	Q'ty
THERMOSTAT	897300 7872	1	897300 7882	1
	897300 7902	1	898238 9100	1

Side	Reference	Current	New
Right Side (viewed from back of engine)	P/N	897300 7872	897300 7882
	Opening Valve Temp	85 Deg C	76.5 Deg C
	Water Drainage Hole	Jiggle Valve*2	Jiggle Valve*2
	Identification Paint	Nothing	Green
Left Side (viewed from back of engine)	P/N	897300 7902	898238 9100
	Opening Valve Temp	82 Deg C	82 Deg C
	Water Drainage Hole	Nothing	2 Dia
	Identification Paint	Nothing	Pink



Best Regards,

*Roy St. Denis*

Service Specialist