

SECTION 1

CHAPTER 13

GENERAL WASTE MANAGEMENT

Purpose To provide a general waste management program to effectively coordinate,

store, handle and dispose of waste streams.

Scope This applies to all company employees.

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Estimation Prior to work on project waste, trash, or scrap materials Gravity Oilfield Services shall estimate the amount of waste and type of waste that will be generated prior to work being performed, so that the need for containers and waste removal, if necessary, can be determined. The company primarily generates the same waste and scrap materials for almost every project. If a new type of waste or scrap should be generated, designated personnel will review and put procedures in place for proper control of the waste.

Coordination

Gravity Oilfield Services will coordinate with the owner (customer) to ensure proper disposal of waste and scrap materials. The company will ensure the customer is aware of whether waste or scrap materials will be taken off site by Gravity Oilfield Services or will be disposed of on the customer's site.

Responsibilities for waste

The company assigns the responsibility of waste disposal to those individuals or crews that are performing the work in which the waste is generated.

Safety hazards

Gravity Oilfield Services will address safe practices related to the immediate storage and handling of waste, scrap or leftover materials. If PPE or other precautions are necessary to handle waste, an assessment will be performed to determine safe practices that are necessary and those wil be implemented.

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Proper handling, organization and storage

Waste materials should be properly stored and handled to minimize the potential for a spill or impact to the environment. During outdoor activities, receptacles must be covered to prevent dispersion of waste materials and to control the potential for run-off of hazardous substances.

Gravity Oilfield Services will ensure that project related wastes are stored and maintained in an organized fashion to encourage proper disposal and minimize risks to employee (receptacles must be provided for trash and materials that may be reused or recycled during a project.

Proper method to dispose of waste

Employees must be instructed on the proper disposal method of wastes. This may include general instruction on disposal of non-hazardous wastes, trash, or scrap materials. If wastes generated are classified as hazardous, employees must be trained to ensure proper disposal.

Segregation

Gravity Oilfield Services will encourage proper segregation of waste materials to ensure opportunities for reuse or recycling.

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